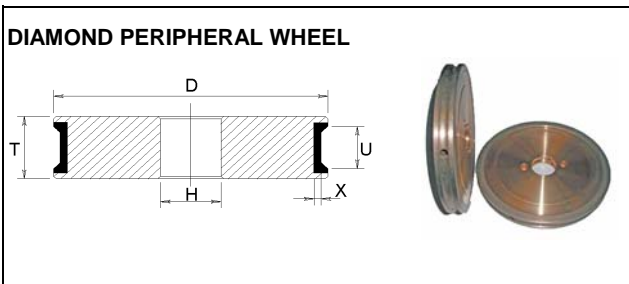


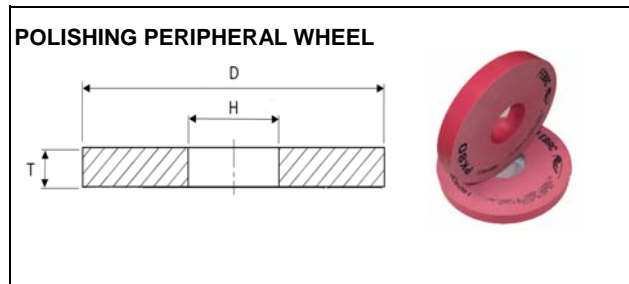


**DESCRIPTIONS PERIPHERAL WHEELS**



Example description  
**DIAM AB C.M230 i.K. TE-12 D200 H60 T20 U15 X3 3d8x100**

DIAM	Diamond peripheral wheel
AB	Typology of the body: AB aluminum body SB steel body BB brass body RB resin body
C	Typology of the layer C closed band xxS open segments (xx = number) xxSL open slots (xx = number)
M	Typology of the bond M metal bond R resin bond E galvanic (electroplated) bond
230	Indication of the grain size (see table) 230/270 (FEPA) = D64 (US Mesh)
i.k.	Body with holes for internal cooling (without indication is version with external cooling)
TE	Typology of the working profile (see table) e.g.: FE flat edge (cylindrical wheel) TE trapezoidal edge (flat edge with arrises) PE pencil edge OG OG-edge BN Bullnose-edge
12	Glas thickness (mm)
D	Diameter outside (mm)
H	Bore (hole diameter in mm)
T	Height of tool (mm)
U	Throat opening of the diamond layer (mm)
X	Thickness of the diamond layer (mm)
3d8x100	Indication for pcd holes
CNC	Indication of the applicable machine brand / model



Example description  
**POL MB C.H.BD i.K. FE D100 H22 T15 U15 2d6x70 - CNC**

POL	Polishing peripheral wheel
MB	Typology of the body: MB monobody (single material) AB aluminum ring (bore) SB steel ring (bore) PB resin ring (bore)
C	Typology of the layer C closed band S open segments SL open slots
F	Typology of the bond F rubber bond (flexible) PU polyurethane bond (semi hard) H resin bond (hard)
BD	Indication of the grain size and bond
i.k.	Body with holes for internal cooling (without indication is version with external cooling)
FE	Typology of the working profile (see table) e.g.: FE flat edge (cylindrical wheel) TE trapezoidal edge (flat edge with arrises) PE pencil edge OG OG-edge BN Bullnose-edge
	Glas thickness (if applicable)
D	Diameter outside (mm)
H	Bore (hole diameter in mm)
T	Height of tool (mm)
U	Throat opening of the polishing layer (mm)
2d6x70	Indication for pcd holes
CNC	Indication of the applicable machine brand / model