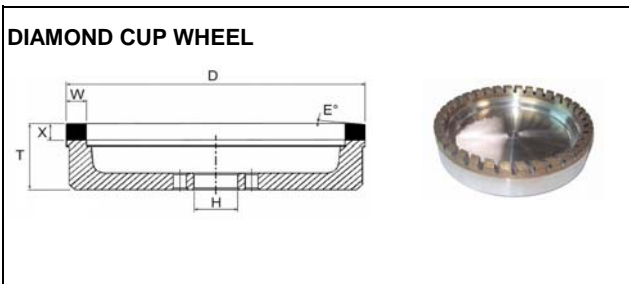


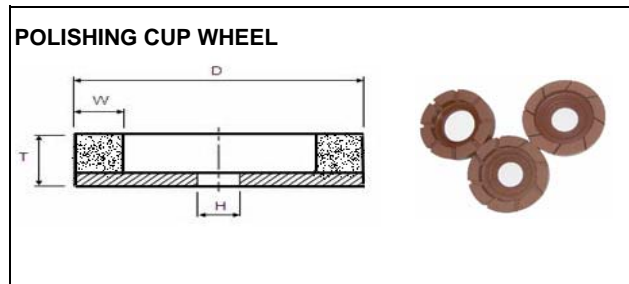


DESCRIPTIONS CUP WHEELS



Example description
DIAM AB 32SA.M230 D150 H50 T30 W10 X8 E15° 3M6x64 BAV

DIAM	Diamond cup wheel
AB	Typology of the body AB Aluminum body SB Steel body BB Brass body RB Resin body
32SA	Typology of the layer C closed band xxSA open segments (xx = number) xxSL open slots (xx = number) SCO closed segments outside (turbo) SCI closed segments inside
M	Typology of the bond M metal bond R resin bond MR metalresin bond (resin with metal additions) E galvanic (electroplated) bond
230	Indication of the grain size (see table) 230/270 (FEPA) = D64 (US Mesh)
D	Diameter outside (mm)
H	Bore (hole diameter in mm)
T	Height of tool (mm)
W	Width of the diamond layer (mm)
X	Height of the diamond layer (mm)
E°	Angle of the diamond layer
3M6x64	Indication for pcd holes
BAV	Indication of the applicable machine brand / model



Example description
POL PB 8SA.F.9R80S D150/110 H51 T40 W20 3d7x64 BAV

POL	Polishing cup wheel
PB	Typology of the body MB Monobody (single material) AB Aluminum body PB Resin body
S	Typology of the layer C closed band xxSA open segments (xx = number) xxSL open slots (xx = number) SCO closed segments outside (turbo) SCI closed segments inside
F	Typology of the bond F rubber bond (flexible) PU polyurethane bond (semi hard) H resin bond (hard) CE rubber cerium bond (flexible) FF felt (flexible)
9R80S	Indication of the grain size and bond
D	Diameter outside / inside
H	Bore (hole diameter in mm)
T	Height of tool (mm)
W	Width of the layer (mm)
3d7x64	Indication for pcd holes
BAV	Indication of the applicable machine brand / model